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Question No. 1

This output is what type of advanced Capability Analysis?

- A. Continuous
- B. Binomial
- C. Poisson
- D. Discreet
- E. DPU

Answer: B

Question No. 2

Conducting a viable Capability Analysis using Attribute Data one must obtain a fairly large sample set to be statistically sound.

- A. True
- B. False

Answer: A

Question No. 3

A Stable process is a process whose output is consistent over time. A primary tool used to analyze Stability would be a _____.

- A. Data Forward Plot
- B. Bag Plot
- C. Min/Max Plot
- D. Time Series Plot

Answer: D

Question No. 4

The reported Cpk for a process with an average of 94 units, a spread of 22 units and upper and lower specification limits of 125 and 80 units would be?

- A. 0.64
- B. 1.27
- C. 1.84
- D. 2.12

Answer: B

Question No. 5

Process Capability is a function of which of these?

- A. Customer requirements
- B. Process performance
- C. Output over time
- D. All of these answers are correct

Answer: D

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